

Czech Technical University in Prague

Faculty of Civil Engineering

Testing Laboratory No. 1048 Accredited by CAI (Czech Accreditation Institute)

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Specialized laboratory - OL 123 +420 22435 7128 telephone:

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Customer:

e-mail:

XYPEX CE Ltd.

Thákurova 7, 166 00 Prague 6

## PROTOCOL No. 123081/2014

Test procedure and standard: Depth of penetration of water under pressure- ČSN EN 12390-8

Testing hardened concrete - Density of hardened concrete - ČSN EN 12390-7

The determination of concrete tensile splitting strength - ČSN EN 12390-6 (informatively\*)

Test purpose:

Concrete mix with XYPEX® Admix C-1000 NF admixture

Strength class of concrete:

C 30/37-90d XA1

Additional marking: Workability of concrete:

S3 22 mm

Nominal max aggregate size: Type and class of cement:

CEM II/B-S 32.5 R

Additive / admixture: Special additive:

Chryso 460 / Fly ash Xypex® Admix C-1000 NF

Designation of the mixture concrete at the concrete plant:

Building:

227 Office building RIVERVIE W, Prague - Smichov

Construction:

Place of sampling fresh concrete:

Building / mixer truck October 21th, 2013

Date of production of test specimens: Took the sample and produced specimens:

On-site technician

Specimen Type / Quantity:

Cubes 150 mm / 3 pcs

Marking of specimens from the customer:

Label (concrete 277 / Serial number of the sample No. 1-3)

Degree of consistency of fresh concrete:

Air content in fresh concrete:

Method of compaction of concrete in the production of test specimens: -

Concrete producer:

SKANSKA Transbeton, concrete plant 183 - Prague-Ruzyně

Date of shipping specimens to OL:

October 29th, 2013

Identification of the test specimens:

X-277 / Serial number of the sample (No. 1-3)

Storing specimens in the OL after delivery: Air conditioned space - closed box with water at the bottom

Temperature  $20 \pm 2^{\circ}$  C, Rh  $\geq 95 \%$ 

Date of test beginning / End:

March 21th to 24th, 2014

Age of concrete at the end of the test period: 151 days

Direction of the pressure of water:

Perpendicular to the direction of compaction of concrete

Preparation of test specimen surfaces:

Roughening of cement paste with a steel brush

Deviation from standardized method:

Determination of strength performed at the age of concrete > 90 days \*)

The test specimens No.3 stored for examination at a later date according to customer requirements

Expanded combined measurement uncertainty (k = 2, which corresponds to 95% confidence level): 2.4% (waterproof) The results of measurements and testing

sample designation X-277	sample weight	sample size	bulk density of concrete ČSN EN 12390-7		max. force at sample	tensile splitting strength ČSN EN 12390-6 *)	
			individually kg.m <sup>-3</sup>	average kg.m <sup>-3</sup>	failure kN	individually MPa	average MPa
2	7,801	149,5x149,4x149,7	2 335	_	122,9	3,5	_

Penetration of pressure water:

358864 Sample No. 2

Evaluation and comment:

The water penetration depth into test specimen No. 2:  $8 \text{ mm} \pm 0.2 \text{ mm}$  (151 days).

The requirement ČSN EN 206-1/Z3, Tab. NA F.1(CZ) to the environment XA1 = 50 mm - satisfied.

The water penetration depth into test specimen No. 1: 28 mm ±1 mm (90 day – Protocol No. 12302) 📆 🗗 🤉

The value of water penetration depth was reduced by 71% compared to the test by the deadline of 90 days.

Protocol created by:

Ing. Milan Myška, Ph.D.

Responsible for protocol:

doc. Ing. Zbyšek Pavlík, Ph.D. technical manager OL 123

End Protocol

Note:

This protocol may be reproduced only taken as a whole, a part can be reproduced only with the written permission of the laboratory.

The test was executed in accordance with test standard, unless a specific deviation is stated in the protocol text.

The test results relate solely to the test subject (test sample).

Any comparison of measured values with required values are given in accordance with ČSN EN ISO/IEC 17025:2005.